## **AMENDMENTS TO THE CLAIMS**

Please amend the claims as indicated hereafter.

- 1. (Previously Presented) An apparatus for examining the internal structure of a material, the apparatus comprising:
  - an x-ray source adapted to emit an x-ray beam at the surface of a target area of the material;
  - an x-ray detector adapted to detect x-rays diffracted from the target area of the material; and
  - a mounting plate having the x-ray source and the x-ray detector rigidly mounted thereto, wherein the mounting plate is adapted to have the x-ray source and x-ray detector rigidly mounted thereto in a finite number of alignments.
- 2. (Cancelled) The apparatus of claim 1, wherein the mounting plate is adapted to have the x-ray source and x-ray detector rigidly mounted thereto in a finite number of alignments.
- 3. (Previously Presented) The apparatus of claim 1 2, wherein for each alignment, the x-ray source and x-ray detector are aligned such that the x-ray detector detects x-rays that were emitted by the x-ray source and diffracted from a particular crystallographic plane of atoms at the approximate Bragg angle for that particular plane of atoms.
- 4. (Previously Presented) The apparatus of claim 1 2, wherein the mounting plate defines multiple sets of alignment bores, each set of alignment bores configured to align and rigidly couple the x-ray source and the x-ray detector to the mounting plate.
- Original) The apparatus of claim 1, further including: a photo-spectrum analyzer mounted to the mounting plate and adapted to measure spectral intensity across a range of frequencies for electromagnetic radiation emitted from the target area of the material.

- 6. (Original) The apparatus of claim 1, further including:
  an x-ray source controller in communication with the x-ray source, the x-ray
  source controller adapted to provide electrical power and initiation and
  - operation parameters to the x-ray source.

diffracted x-rays.

- 7. (Original) The apparatus of claim 1, further including:
  a storage device in electrical communication with the x-ray detector, wherein the storage device stores information related to the angular dispersion of the
- 8. (Previously Presented) A method for examining the internal structure of a component, the method comprising the steps of:
  - aligning an x-ray source and an x-ray detector in one of a finite number of a rigid and predetermined orientations;
  - irradiating a target area of a surface of a component with an x-ray beam from the x-ray source, wherein the x-ray beam is incident upon a particular crystallographic plane of atoms at the Bragg angle for that plane of atoms in the component;
  - detecting x-rays diffracted from the target area of the component with an x-ray detector; and
  - determining an indicator of the internal structure from the intensity as a function angular dispersion of the diffracted x-rays detected by the x-ray detector.
- (Original) The method of claim 8, further including the steps of:
   enumerating the number of x-rays detected by the x-ray detector over a range of angles; and
  - parameterizing the number of x-rays detected as a function of angle.

- 10. (Original) The method of claim 9, wherein the indicator of the internal structure is a parameter used in the parameterization of the number of x-rays counted as a function of angle.
- 11. (Original) The method of claim 8, further including the step of: identifying the composition of the component.
- 12. (Original) The method of claim 11, wherein the step of identifying the composition of the component includes the steps of:
  - measuring across a frequency range the intensity of light fluoresced from the composition to determine the spectral characteristics of the composition; and
  - comparing the spectral characteristics of the composition with spectral characteristics of known materials.
- 13. (Previously Presented) The method of claim 8, further including the step of:
  mounting the x-ray source and the x-ray detector rigidly and removably on a
  mounting plate, wherein the mounting plate is adapted to have the x-ray
  source and x-ray detector rigidly and removably coupled thereto in
  multiple alignments, wherein for each of the multiple alignments the angle
  between the x-ray beam emitted from the x-ray source is at the Bragg
  angle for a particular crystallographic plane of atoms and the x-ray
  detector is aligned to receive the diffracted x-rays at the Bragg angle.
- 14. (Original) The method of claim 8, further including the step of:

  determining the remaining lifetime of the component using the internal structure

  indicator and a database, wherein the database includes structure indicators

  having lifetimes associated therewith for multiple test objects.

- 15. (Original) The method of claim 8, wherein the component is part of a system and is scanned in situ.
- 16. (Previously Presented) An apparatus for non-destructively examining the internal structure of a component, the apparatus comprising:

an x-ray source;

an x-ray detector; and

- a mounting system having the x-ray source and the x-ray detector rigidly mounted thereon, wherein the mounting system is adapted to have the x-ray source and the x-ray detector mounted thereon in a finite number of configurations; and
- a housing defining an exterior surface and a generally hollow interior having the mounting system therein, the housing defining a window extending from the interior to the exterior surface, the window adapted to have an x-ray beam generated in the housing pass through the window.
- 17. (Original) The apparatus of claim 16, wherein the mounting system is an interior wall of the housing.
- 18. (Original) The apparatus of claim 16, wherein the mounting system includes a plate mounted to an interior wall of the housing.
- 19. (Previously Presented) The apparatus of claim 16, wherein the x-ray source emits an x-ray beam that is at least partially diffracted from the component, and the x-ray source and the x-ray detector are aligned such that the x-ray detector detects a peak in the intensity of the diffracted x-rays.

- 20. (Currently Amended) The apparatus of claim 1 2, wherein the x-ray source and the x-ray detector are aligned on the mounting plate such that the x-ray beam emitted from the x-ray source is incident upon a given crystallographic plane atoms in the target area of the material at the Bragg angle for the given crystallographic plane of atoms and the x-ray detector is configured to detect the x-rays diffracted at the approximate Bragg angle.
- 21. (Previously Presented) The method of claim 8, wherein the intensity of the diffracted x-rays exhibits a peak at a given angle,  $\theta$ , and  $\theta$  is the approximate Bragg angle for the diffracting crystallographic plane of atoms, and wherein the rigid predetermined orientation of the x-ray source and x-ray detector is such that the x-ray detector measures the peak in intensity of the diffracted x-rays.
- 22. (Previously Presented) The method of claim 8, further including the step of: mounting the x-ray source and the x-ray detector rigidly and removably on a mounting plate having a finite number of fixed alignment means, wherein upon mounting the x-ray source in a first alignment means and mounting the x-ray detector to a second alignment means, the x-ray source and the x-ray detector are aligned in the one of the finite number of predetermined orientations.